

RECOMMENDED DRILL SPEEDS FOR DIAMOND DRILL BITS

VACUUM BRAZED

DIAMETER (MM)	REC. RPM
5	6800
6	6800
7	6800
8	6800
10	6800
12	6800
15	10,000
20	10,000
25	10,000

WET

DIAMETER (MM)	REC. RPM
5	6800
6	6800
7	6800
8	6800
10	6800
12	6800
15	10,000
20	10,000